

Shield



Retaining cap



Nozzle



Swirl Ring



Electrode



Look for the purple package.

Consumable type	torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Swirl ring	Electrode
Drag-cutting	Hand	45	420172	220977	420158	220997	220971
		65	420172		420169		
		125	420000		220975		
Mechanized	Machine	45	420168	220977 or 420156 *	420158	220997	220971
		65	420168		420169		
		125/105	220976		220975		
FineCut®	Hand Machine	45	420152	220977 or 420156 *	420151	420159 220997	220971
Max removal gouging ¹	Hand Machine	30-125	420112	220977	420001	220997	220971
Max control gouging ²			420509				